# Non-Lubricated
# TEFLON SLEEVED PLUG VALVES

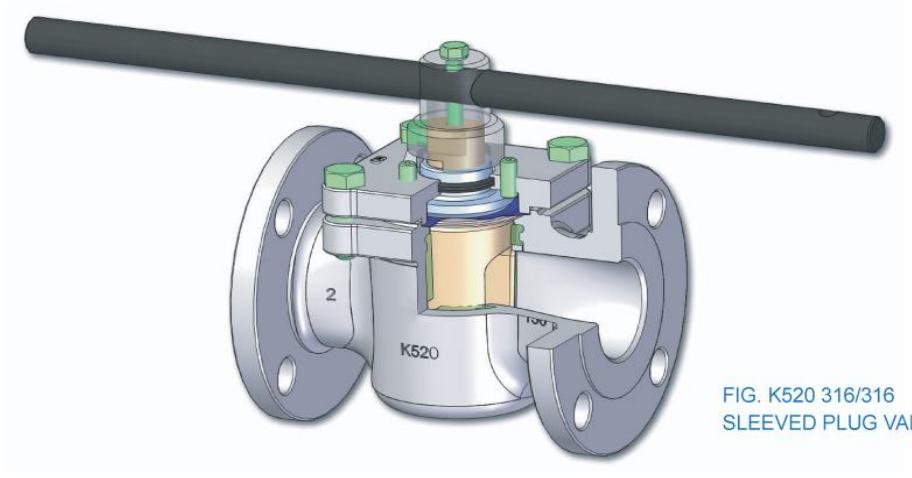



FIG. K520 316/316
SLEEVED PLUG VALVES

## *TEFLON SLEEVED PLUG VALVE is characteristic*

### *1. Completely No Leakage.*

① As tapered Plug and Teflon Sleeve contact face to face gives absolutely no leakage.
② Steam Seal Structure has been designed to complement the controversial point of other plug valves.
③ As Steam Seal is not exposed externally it doesn't rust and able to increase life span. (Weather Proof Type)

### *2. No Dead Space*

No dead space in the fluid way can allow full control of open/close function and gives semi-permanent life span.

### *3. Few Maintenance and Repair needed*

① No dead space doesn't allow fluid to be clogged up.
② Re-adjusting of Seal Pressure by using Adjusting-Bolt After abrasion of Teflon Sleeve gives semi-permanent sealing function.
③ Metal lib around Port has Self-Cleaning function to control steamy and solid material liquid.
④ Top Entry type can allow to be repaired on line.

## *MATERIAL*

- *BODY / PLUG : ASTM A216 WCB, WCC, ASTM A351 CF8M, CF3M, CF8, CF3, CN7M, CD4M*
  *: ASTM A352 LCB*
- *SLEEVE : PTFE, RTFE, TFM 4215*

## *PRESSURE & SIZE RANGE*

- *ANSI 150LB 1/2" ~ 24"*
- *ANSI 300LB 1/2" ~ 24"*
- *ANSI 600LB 1/2" ~ 12"*
- *JIS 10K, 20K, 40K*
- *DIN PN10, PN16, PN25, PN40*

**Main Fluid** *: Toxic, Flammable, Explosive Fluid Line and No-leakage required Line*

# Non-Lubricated
# TEFLON SLEEVED PLUG VALVES

### *Design more economical, flexible, and compact fluid handling systems.*

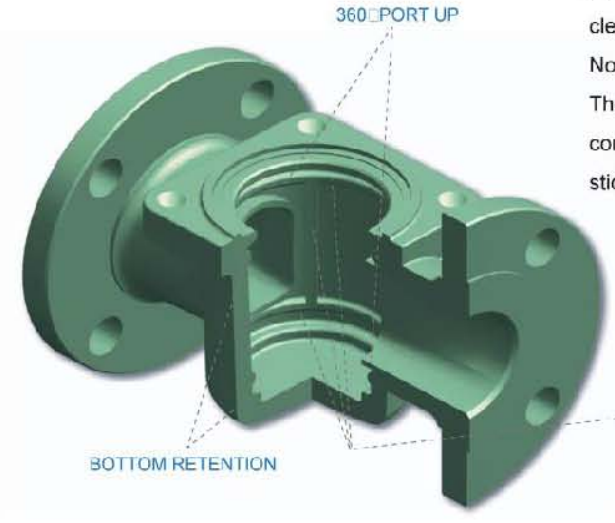
Bi-directional flow, simple actuation, lightweight, compact design, and multiport configurations all facilitate improved system design.

### *Superior, Longer-lasting In-Line Sealing*

The inert PTFE sleeve completely surrounds the plug.
The sleeve provides a large, circumferential sealing surface from port to port. Open, closed, or rotating, the sealing is assured.
No ball or gate valve can match this sealing power.

### *Secure sealing with no cold-flow, deformation*

blow-out, or rotating of the sleeve
The sleeve is securely nestled in the valve body.
High-pressure ribs, top and bottom retention, and 360 degree port lips all assure sleeve containment.




### *No seizing. No sticking*

As the plug rotates, the 360 degree lips provide a self cleaning action to remove scaling and adhering media.
No cavities. No contamination.
There are no body cavities where flow media can accumulate and contaminate future processing. The cavity-free design also prevents sticking.

# Non-Lubricated
# TOP SEAL STRUCTURE OF TEFLON SLEEVED PLUG VALVE

### *WEATHER PROOF TYPE*

WEATHER PROOF O-RING WILL PREVENT ANY PENETRATION OF RAIN OR FLUID FROM OUTSIDE OF VALVE AND IT OCCURS NO OXIDIZATION INSIDE OF VALVE..

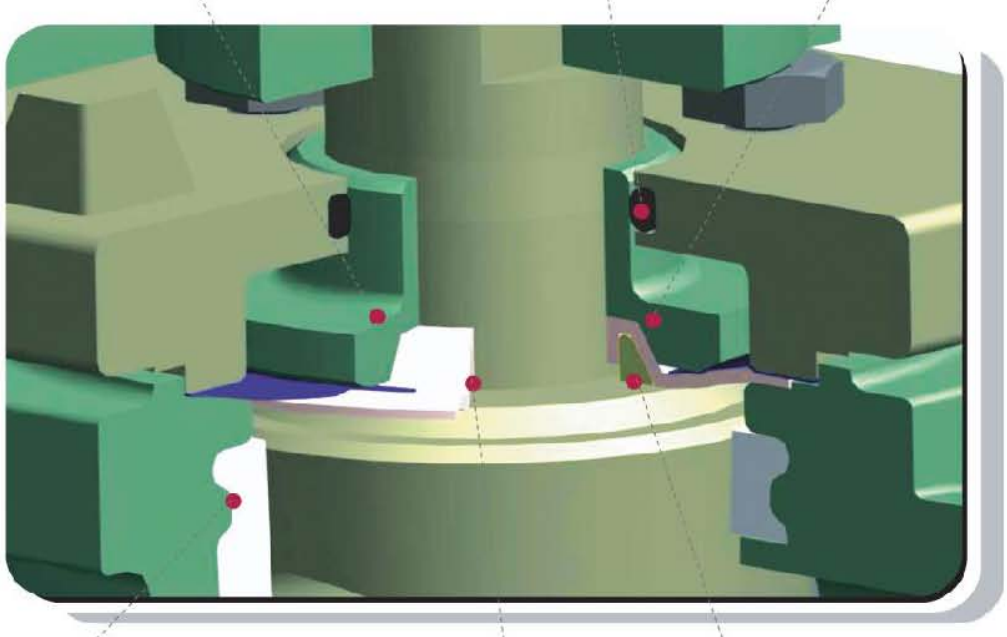
### *THE ANTISTATIC THRUST COLLAR*

3-POINT STANDED THRUST COLLAR HOLDS THE STEM TIGHTLY AND PUSHES THE DIAPHRAM WITH DEFINED PRESSURE.

HOLD THE STEM TIGHTLY AND EXTRACTS ANY STATIC ELECTRICITY WHICH PLACES INSIDE THE VALVE.

### *THE FOURTHLY SEAL*

SPECIALLY DESIGNED LIP STRUCTURE OF TEFLON DIAPHRAGM WILL PREVENT ANY LEAKAGE FROM THE TOP OF PLUG



### *THE TERTIARY SEAL*

RTFE TEFLON WEDGE RING AND PLUG ARE TOUCHED TIGHTLY .

### *THE PRIMARY SEAL*

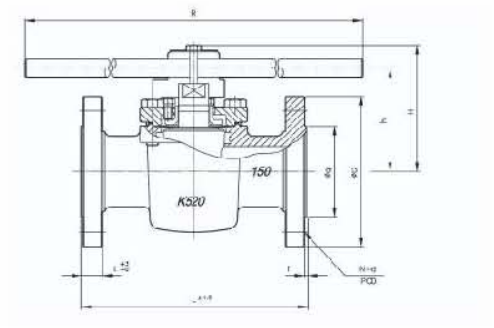
THE TOUCHED FACE BETWEEN TEFLON SLEEVE AND PLUG WILL NOT ALLOW ANY LEAKAGE OF FLOW MEDIA.

### *THE SECONDARY SEAL*

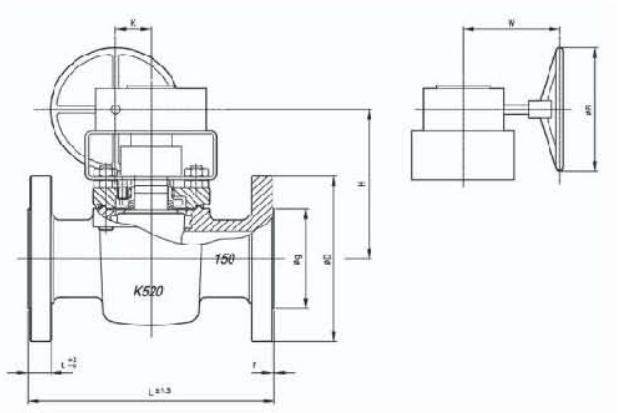
SPECIALLY DESIGNED LIP STRUCTURE OF TEFLON DIAPHRAGM WILL HOLD THE STEM MORE TIGHTLY WITH ANY LEAKED GAS OR FLUID FROM THE TOP OF PLUG.

# Teflon Sleeved Plug Valves

## K520 Flanged Ends ANSI 150# Dimension Chart




1/2" THRU 4"




4" & 6" OVER

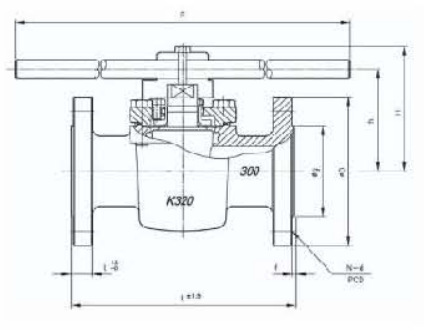
DIMENSIONS

UNIT : MM

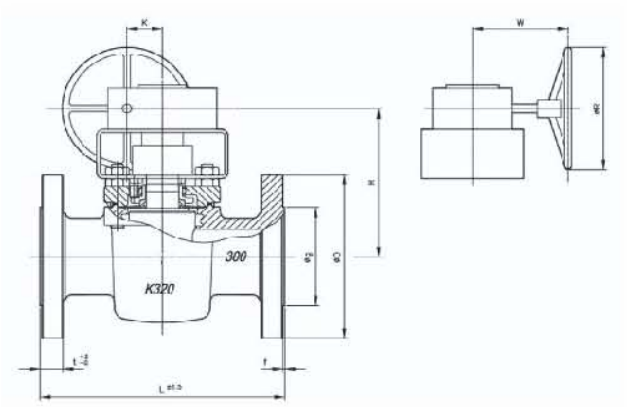
| NOMINAL SIZE | | | END FLANGES | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | BOLT HOLE | | | | | | | | | |
| IN | MM | L | D | g | t | f | PCD | N | d | h | H | R | K | W | OPERATOR | REMARK |
| 1/2 | 15 | 108 | 89 | 35 | 9.7 | 1.6 | 60.5 | 4 | 16 | 80 | - | 180 | - | - | WITH WRENCH | |
| 3/4 | 20 | 117 | 98 | 43 | 10.4 | 1.6 | 70.0 | 4 | 16 | 80 | - | 180 | - | - | | |
| 1 | 25 | 127 | 108 | 51 | 11.2 | 1.6 | 79.5 | 4 | 16 | 75 | 96 | 222 | - | - | | |
| 1.1/2 | 40 | 165 | 127 | 73 | 14.2 | 1.6 | 98.5 | 4 | 16 | 91 | 116 | 320 | - | - | | |
| 2 | 50 | 178 | 152 | 92 | 15.8 | 1.6 | 120.5 | 4 | 19 | 106 | 130 | 460 | - | - | | |
| 2.1/2 | 65 | 190 | 178 | 105 | 17.5 | 1.6 | 139.5 | 4 | 19 | 121 | 145 | 300 | - | - | | |
| 3 | 80 | 203 | 190 | 127 | 19.1 | 1.6 | 152.5 | 4 | 19 | 121 | 145 | 300 | - | - | | |
| 4 | 100 | 229 | 229 | 157 | 23.9 | 1.6 | 190.5 | 8 | 19 | 150 | 178 | 750 | - | - | | |
| 4 | 100 | 229 | 229 | 157 | 23.9 | 1.6 | 190.5 | 8 | 19 | - | 233 | 250 | 53 | 177 | WITH WORM GEAR | |
| 6 | 150 | 267 | 279 | 216 | 25.4 | 1.6 | 241.5 | 8 | 22 | - | 260 | 300 | 62.5 | 228 | | |
| 8 | 200 | 292 | 343 | 270 | 28.6 | 1.6 | 298.5 | 8 | 22 | - | 343 | 300 | 62.5 | 228 | | |
| 10 | 250 | 330 | 406 | 324 | 30.2 | 1.6 | 362.0 | 12 | 25 | - | 374 | 500 | 91.5 | 297 | | |
| 12 | 300 | 356 | 483 | 381 | 31.8 | 1.6 | 432.0 | 12 | 25 | - | 464 | 560 | 113 | 330 | | |
| 14 | 350 | 381 | 533 | 413 | 35.1 | 1.6 | 476.0 | 12 | 29 | - | 575 | 630 | 153 | 370 | | |
| 16 | 400 | 762 | 597 | 470 | 36.6 | 1.6 | 539.0 | 16 | 29 | - | 615 | 560 | 113 | 360 | | |
| 18 | 450 | 864 | 635 | 533 | 39.7 | 1.6 | 578.0 | 16 | 32 | - | 725 | 630 | 153 | 420 | | |
| 20 | 500 | 914 | 698 | 584 | 42.9 | 1.6 | 635.0 | 20 | 32 | - | 829 | 300 | 235 | 552 | | |
| 24 | 600 | 1067 | 813 | 692 | 52.4 | 1.6 | 749.5 | 20 | 35 | - | 885 | 900 | 281 | 602 | | |

# Teflon Sleeved Plug Valves

## K320 Flanged Ends ANSI 300# Dimension Chart




1/2" THRU 4"




4" & 6" OVER

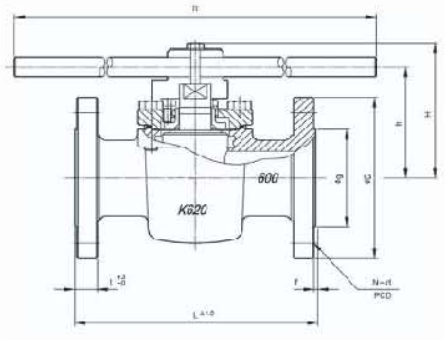
DIMENSIONS

UNIT : MM

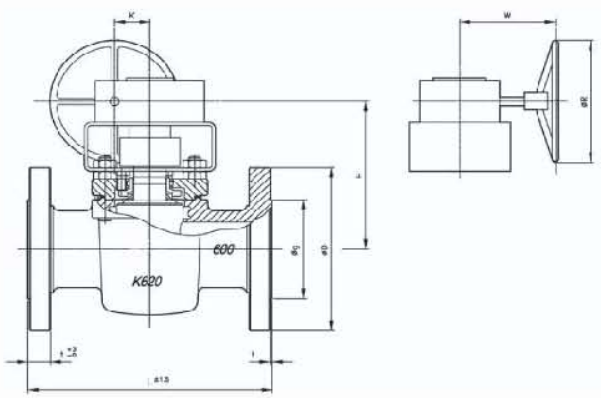
| NOMINAL SIZE | | | END FLANGES | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | BOLT HOLE | | | | | | | | | |
| IN | MM | L | D | g | t | f | PCD | N | d | h | H | R | K | W | OPERATOR | REMARK |
| 1/2 | 15 | 140 | 95 | 35 | 14.3 | 1.6 | 66.5 | 4 | 16 | 80 | - | 180 | - | - | WITH WRENCH | |
| 3/4 | 20 | 152 | 117 | 43 | 15.9 | 1.6 | 82.5 | 4 | 19 | 80 | - | 180 | - | - | | |
| 1 | 25 | 165 | 124 | 51 | 17.5 | 1.6 | 89.0 | 4 | 19 | 75 | 96 | 222 | - | - | | |
| 1.1/2 | 40 | 190 | 156 | 73 | 20.7 | 1.6 | 114.5 | 4 | 22 | 91 | 116 | 320 | - | - | | |
| 2 | 50 | 216 | 165 | 92 | 22.3 | 1.6 | 127.0 | 8 | 19 | 105 | 130 | 460 | - | - | | |
| 2.1/2 | 65 | 241 | 190 | 105 | 25.4 | 1.6 | 149.0 | 8 | 22 | 121 | 145 | 600 | - | - | | |
| 3 | 80 | 283 | 210 | 127 | 28.6 | 1.6 | 168.0 | 8 | 22 | 121 | 145 | 600 | - | - | | |
| 4 | 100 | 305 | 254 | 157 | 31.8 | 1.6 | 200.0 | 8 | 22 | 150 | 178 | 750 | - | - | | |
| 4 | 100 | 305 | 254 | 157 | 31.8 | 1.6 | 200.0 | 8 | 22 | - | 233 | 250 | 53 | 177 | WITH WORM GEAR | |
| 6 | 150 | 403 | 318 | 216 | 36.6 | 1.6 | 270.0 | 12 | 22 | - | 260 | 300 | 62.5 | 228 | | |
| 8 | 200 | 419 | 381 | 270 | 41.3 | 1.6 | 330.0 | 12 | 22 | - | 343 | 300 | 62.5 | 228 | | |
| 10 | 250 | 457 | 444 | 324 | 47.7 | 1.6 | 387.5 | 16 | 29 | - | 374 | 500 | 91.5 | 297 | | |
| 12 | 300 | 502 | 521 | 381 | 50.8 | 1.6 | 451.0 | 16 | 32 | - | 464 | 560 | 113 | 330 | | |
| 14 | 350 | 762 | 584 | 413 | 54.0 | 1.6 | 514.5 | 20 | 32 | - | 575 | 630 | 153 | 370 | | |
| 16 | 400 | 838 | 648 | 470 | 57.2 | 1.6 | 571.5 | 20 | 35 | - | 615 | 560 | 113 | 350 | | |
| 18 | 450 | 914 | 711 | 533 | 60.4 | 1.6 | 628.5 | 24 | 35 | - | 725 | 630 | 153 | 420 | | |
| 20 | 500 | 991 | 775 | 584 | 63.5 | 1.6 | 686.0 | 24 | 35 | - | 829 | 800 | 235 | 552 | | |
| 24 | 600 | 1143 | 914 | 692 | 69.9 | 1.6 | 812.8 | 24 | 41 | - | 885 | 900 | 281 | 602 | | |

# Teflon Sleeved Plug Valves

## K620 Flanged Ends ANSI 600# Dimension Chart




1/2" THRU 4"




4" & 6" OVER

DIMENSIONS

UNIT : MM

| NOMINAL SIZE | | | END FLANGES | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | BOLT HOLE | | | | | | | | | |
| IN | MM | L | D | g | t | f | PCD | N | d | h | H | R | K | W | OPERATOR | REMARK |
| 1/2 | 15 | 165 | 95 | 35 | 20.7 | 6.4 | 66.5 | 4 | 16 | 80 | - | 180 | - | - | WITH WRENCH | |
| 3/4 | 20 | 190 | 117 | 43 | 22.3 | 6.4 | 82.5 | 4 | 19 | 80 | - | 180 | - | - | | |
| 1 | 25 | 216 | 124 | 51 | 23.9 | 6.4 | 89.0 | 4 | 19 | 75 | 95 | 222 | - | - | | |
| 1.1/2 | 40 | 241 | 156 | 73 | 28.7 | 6.4 | 114.5 | 4 | 22 | 91 | 116 | 320 | - | - | | |
| 2 | 50 | 292 | 165 | 92 | 31.8 | 6.4 | 127.0 | 8 | 19 | 106 | 130 | 460 | - | - | | |
| 2.1/2 | 65 | 330 | 190 | 105 | 35.0 | 6.4 | 149.0 | 8 | 22 | 121 | 145 | 600 | - | - | | |
| 3 | 80 | 356 | 210 | 127 | 38.1 | 6.4 | 168.0 | 8 | 22 | 121 | 145 | 600 | - | - | | |
| 4 | 100 | 432 | 273 | 157 | 44.5 | 6.4 | 216.0 | 8 | 25 | 150 | 178 | 750 | - | - | | |
| 4 | 100 | 432 | 273 | 157 | 44.5 | 6.4 | 216.0 | 8 | 25 | - | 233 | 250 | 53 | 177 | WITH WORM GEAR | |
| 6 | 150 | 559 | 356 | 216 | 54.1 | 6.4 | 292.0 | 12 | 29 | - | 260 | 300 | 62.5 | 228 | | |
| 8 | 200 | 660 | 419 | 270 | 62.0 | 6.4 | 349.0 | 12 | 32 | - | 343 | 300 | 62.5 | 228 | | |
| 10 | 250 | 787 | 508 | 324 | 69.9 | 6.4 | 432.0 | 16 | 35 | - | 374 | 500 | 91.5 | 297 | | |
| 12 | 300 | 838 | 559 | 381 | 73.1 | 6.4 | 489.0 | 20 | 35 | - | 464 | 560 | 113 | 330 | | |

*NOTES*

1. Pressure 900# and above size 12 inch of 600# and above 900#, 1500#, 2500# should be made case by case.
2. JIS standard table drawing will be released. Separately, when client required.

# Non-Lubricated
# TEFLON SLEEVED JACKETED PLUG VALVES

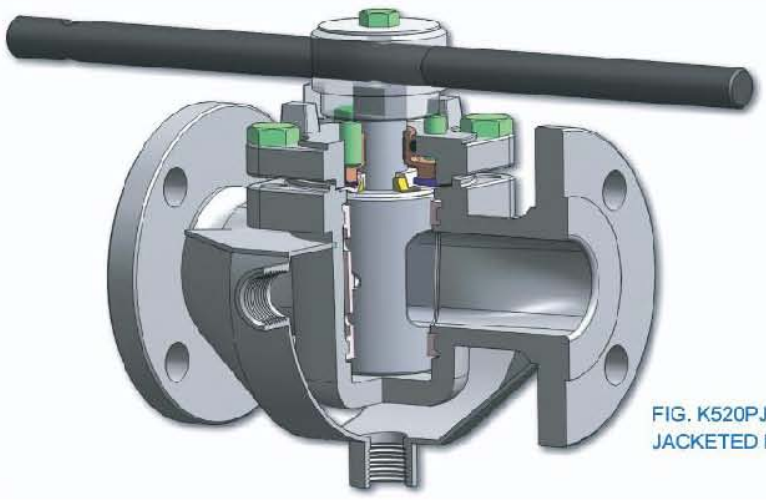


FIG. K520PJ 316/316/304
JACKETED PLUG VALVES

***1. PA, MNT, DNT, LACTAM, PET POLYMER of the line are used for the accurate control of the temperature of the flow.***
***2. Applicable for the heating or cooling flow in the Jacket. (MAX. 230°...~ MIN. -50°...)***
***3. Possible supply to valve contacts and Jacket contacts.***
***4. Complete body anti pressure test before the welding of the Jacket or after the welding for the guarantee of credibility.***

## JACKETD PLUG VALVE is Characteristic and Merits

### *1. Completely No Leakage.*

① As tapered Plug and Teflon Sleeve contact face to face gives absolutely no leakage.
② Steam Seal Structure has been designed to complement the controversial point of other plug valves.
③ As Steam Seal is not exposed externally it doesn't rust and able to increase life span. (Weather Proof Type)

### *2. No Dead Space*

No dead space in the fluid way can allow full control of open/close function and gives semi-permanent life span.

### *3. Few Maintenance and Repair needed*

① No dead space doesn't allow fluid to be clogged up.
② Re-adjusting of Seal Pressure by using Adjusting-Bolt After abrasion of Teflon Sleeve gives semi-permanent sealing function.
③ Metal lib around Port has Self-Cleaning function to control steamy and solid material liquid.
④ Top Entry type can allow to be repaired on line.

## Non-Lubricated Type

***Jacket Type*** : *Partial Jacket, Full Jacket*

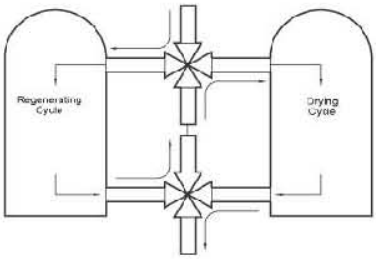
## Material

- *Body, Plug*
  *WCB, LCB, 304, 304L, 316, 316L, A20, CD4M, HB, HC, MO, INCONEL, TI, ZR*
  ***Jacket*** *: Carbon Steel, Stainless Steel*
  ***Size*** *1/2" ~ 24"*
  ***Use Temperature*** *-50°C ~ 230°C*

# Non-Lubricated
# MULTI PORT SLEEVED PLUG VALVES

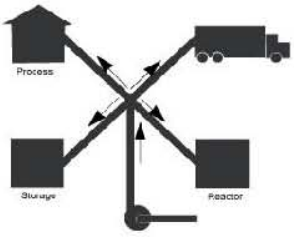
## ■ 3-Way Plug Valves

## ■ 4-Way Plug Valves

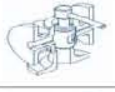
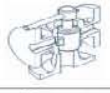



Application

## ■ 5-Way Plug Valves




Application

| FORMS / FLOW | A | AX | D | C | I | T | L |
|---|---|---|---|---|---|---|---|
| POSITION 1 0° |  |  |  |  |  |  |  |
| POSITION 2 90° |  |  |  |  |  |  |  |
| POSITION 3 180° |  |  |  |  |  |  |  |
| POSITION 4 270° |  |  |  |  |  |  |  |

Port Arrangement

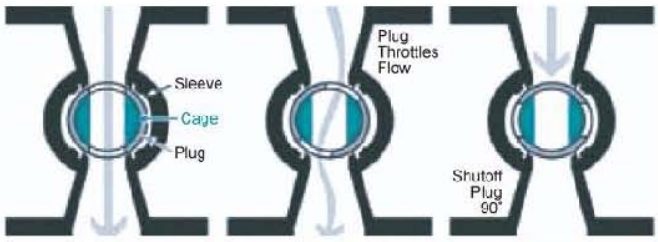
# Non-Lubricated
# TEFLON SLEEVED CAGE PLUG VALVES

### *Features and Benefits.*

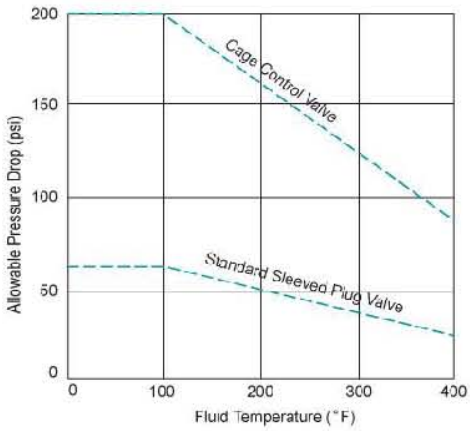
1. Sleeved Plug Valves, can be furnished with caged plugs to provide soft seat protection in throttling applications and in services with high pressure drops through the valve.
2. The caged plug design allows metal-to-metal throttling while providing metal-to-soft seat shutoff for both automatic and manually controlled applications.
3. The design is simple and efficient.
4. The cage is located within the plug and is fixed in the valve body.
5. Bearings on the flow cage provide clearance between the plug and cage, allowing the plug to rotate freely.
6. The cage plug assembly protects the seat from erosion in throttling applications by shielding the soft seat from direct flow impingement at the valve ports.
7. The cage mechanism also serves to reduce turbulence and the cutting action of high velocity liquids, slurries and gaseous vapors by providing a more direct, contoured flow path through the valve.

### *Available Materials & Sizes*

Cage Control Valves are available in sizes 1" through 12".Standard body material are WCB or CF8M while the standard plug and cage material are CD4MCU.
Other sizes and materials are available upon request.




### *Cage Control Flow Characteristics Cv factors for sizing 2-way valves.*




### *Throttling Pressure Drop Limitations for Plug Control Valves*

1. The chart above may be used for evaluating throttling pressure drop at any position for valves 4 inch and smaller. Consult the factory for 6" to 12" pressure drop information.
   (Note : In the closed position, valve can withstand full pressure drop)

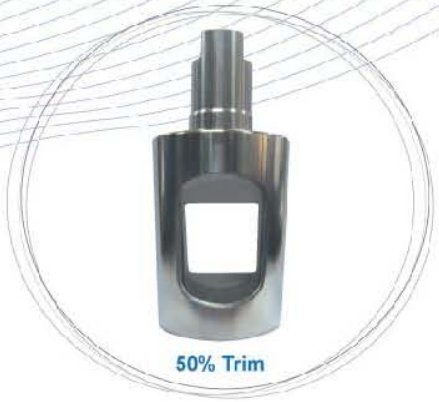
2. Cage Control Valves have the same pressure-temperature rating as standard valves. Refer to the standard sleeved plug valve pressure-temperature chart for specific material rating.

# Non-Lubricated
# TEFLON SLEEVED CAGE PLUG VALVES

## *Plug Valve Trim Options*

- ***Reduced ports: 50%, 25%, 12-1/2%, 6-1/4%, and 3-1/8% of standard Cv***
- ***V-ports***
- ***Special port shapes for unusual processes are available upon request***


100% Trim


50% Trim


12-1/2% Trim


Modified V-Ports

## ■ *Typical Applications*

Waste Sludge
Raw River Water
Alum
Brine
Sulfuric Acid with Zinc Powder
45%-50% KOH in water
Phosphoric Acid Slurry
Borax One Supply
Trona Slurry
Soda Ash
Titanium Dioxide
Scrubber Effluent
Dilution Liquor
Green Liquor
Heavy Black Liquor
Lime Mud
Digester Relief
Caustic Soda
Clay Slurry
Starch Slurry
Calcium Carbonate
Fly Ash Slurry
Tank Bottom Residues
Sodium Chlorate Solution

# Non-Lubricated
# METAL SEATED PLUG VALVES

## *METAL SEATED PLUG VALVES*

- ***Non-Lubricated Lift & Turn Type***
- ***Type***

  Standard Bore, Full Bore

- ***Material***

  Body, Plug : 304, 304L, 316, 316L, A20, CD4M, MONEL

- ***Size***

  1/2"~12"

- ***Class***

  ANSI #150, 300, 600

  JIS 10K, 20K, 40K

- ***Temperature***

  below -50□C, 300□C ~ 700□C

- ***End Connection***

  SCR(PT, NPT), BW, SW, FF, RF, LMF, T&G

- ***Application for Main Fluid***

  High and Low temperature like PA, RFCC, Heat Medium,
  Tar, LPG or the place which needs
  Zero Leakage, Zero Maintenance either
  Fire Safe function required Process

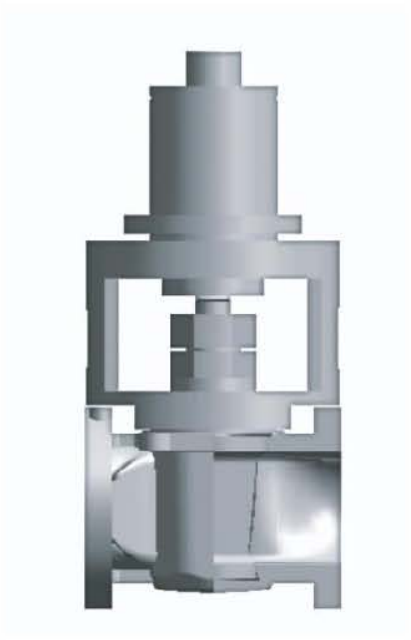


FIG. K520PJ 316/316/304
JACKETED PLUG VALVES

- ***Characteristic***

  - Structure : Similar with Sleeve type Plug valves but like Lined Type

    1) Operation with No Leakage
    2) No Dead-Space
    3) No Maintenance

  - Non Lubricate type

    This is Non-Lubricate type Metal seat type. Therefore it doesn't need Lubricant Also it is able to prevent any contamination in Line which is available to manage line clearly.

    Putting tapered metal plug in to Metal seat which was nestled in the body can achieve perfect sealing. Valve open is attained by lifting Tapered plug up slightly and quarter turn . Valve closure is done by reverse way with valve open which is operated by unique mechanism.

    Thus operation doesn□t need any force and makes open and closure available absolutely anytime.

# Non-Lubricated
# Extended Packing Plug Valves (VOC Packing Type)

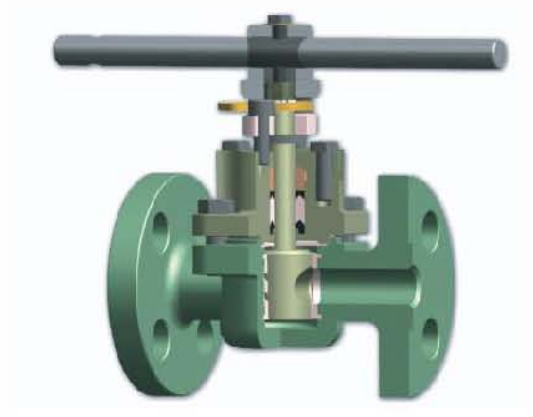
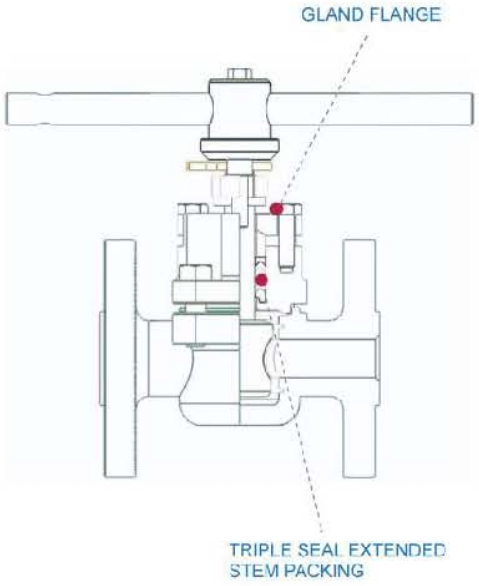


FIG. K520EP WCB/316
**EXTENDED PACKING TYPE PLUG VALVES**

## *Feature*

- Extended triple seal stem packing type. Easy to choose the kinds and material of packing. (Graphite, PTFE V-Packing, VOC packing etc.)
- No leakage semi-permanent structure through equally pressured Triple Seal Stem Packing by Gland flange.
- Various and steady Leaking Prevention by Steam Sealing.
- Able to be used as Live Loaded Extended Packing by using Plate Spring with an Option to use Gland Flange Bolt to do triple sealing against various temperature effectively.
- Able to prevent stem requirements for leaking prevention and control the requirements for sealing economically.




## *Advantages*

### *1. Completely No Leakage.*

① As tapered Plug and Teflon Sleeve contact face to face gives absolutely no leakage.
② Steam Seal Structure has been designed to complement the controversial point of other plug valves.
③ As Steam Seal is not exposed externally it doesn't rust and able to increase life span. (Weather Proof Type)

### *2. No Dead Spacee*

No dead space in the fluid way can allow full control of open/close function and gives semi-permanent life span.

### *3. Few Maintenance and Repair needed*

① No dead space doesn't allow fluid to be clogged up.
② Re-adjusting of Seal Pressure by using Adjusting-Bolt After abrasion of Teflon Sleeve gives semi-permanent sealing function.
③ Metal lib around Port has Self-Cleaning function to control steamy and solid material liquid.
④ Top Entry type can allow to be repaired on line.

# PLUG VALVE for OPERATING TORQUE
## Teflon Sleeved Plug Valves

### 1. PURPOSE

The purpose of this procedure is to prescribe allowable Break torque, Running torque and Seating torque for On-Off operation by measuring of working rate of PTFE Sleeved Plug Valves.

### 2. SCOPE

This procedure is applicable to the Sleeved Plug Valve from 1/2" to 18 "

### 3. ALLOWABLE TORQUE

| VALVE SIZE | BREAK TORQUE | | RUNNING TORQUE | | SEATING TORQUE | | REMARKS |
|---|---|---|---|---|---|---|---|
| | IN · LBS | KG · M | IN · LBS | KG · M | IN · LBS | KG · M | |
| 1/2" | 140 | 1.6 | 70 | 0.8 | 80 | 0.9 | |
| 3/4" | 140 | 1.6 | 70 | 0.8 | 80 | 0.9 | |
| 1" | 400 | 4.6 | 200 | 2.3 | 250 | 2.9 | |
| 1.1/2" | 800 | 9.2 | 400 | 4.6 | 500 | 5.8 | |
| 2" | 1100 | 12.8 | 550 | 6.4 | 650 | 7.5 | |
| 3" | 1200 | 13.8 | 600 | 6.9 | 700 | 8 | |
| 4" | 2400 | 27.6 | 1200 | 13.8 | 1450 | 16.7 | |
| 6" | 5000 | 57.6 | 2500 | 28.8 | 3000 | 34.5 | |
| 8" | 7800 | 89.9 | 3900 | 44.9 | 4700 | 54.1 | |
| 10" | 14400 | 165.8 | 7200 | 82.9 | 8600 | 98.9 | |
| 12" | 21000 | 241.6 | 10500 | 120.8 | 12600 | 144.9 | |
| 14" | (32600) | (365.6) | (16300) | (181.3) | (19500) | (224.3) | |
| 16" | (65300) | (725.2) | (32600) | (362.6) | (39000) | (448.9) | |
| 18" | (130000) | (1450.1) | (65000) | (725.2) | (78000) | (879.0) | |

# Non-Lubricated
# TEFLON LINED PLUG VALVES

FIG. K521 WCB+PFA/WCB+PFA
TEFLON LINED PLUG VALVES

## *TEFLON SLEEVED PLUG VALVE is characteristic*

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① No dead space doesn't allow fluid to be clogged up.

② Re-adjusting of Seal Pressure by using Adjusting-Bolt After abrasion of Teflon Sleeve gives semi-permanent sealing function.

③ Metal lib around Port has Self-Cleaning function to control steamy and solid material liquid.

④ Top Entry type can allow to be repaired on line.

## *MATREAIL*

- *BODY / PLUG : ASTM A216 WCB, WCC, ASTM A351 CF8M, CF3M, CF8, CF3*
- *LINING MAT'L : PFA*

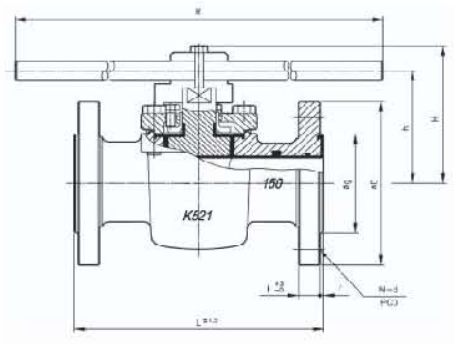
## *PRESSURE & SIZE RANGE*

- *ANSI 150LB 1/2" ~ 12"*
- *ANSI 300LB 1/2" ~ 12"*
- *JIS 10K, 20K*
- *DIN PN10, PN16, PN25*

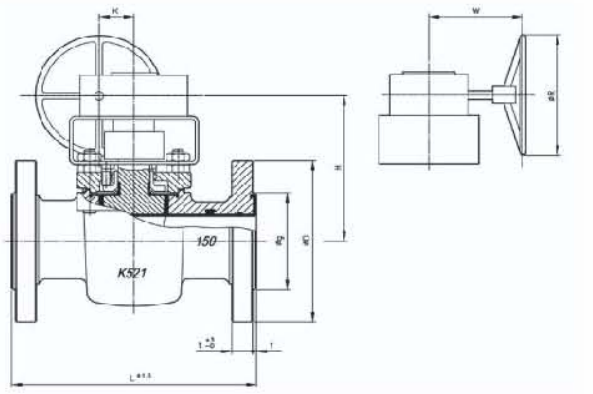
***Main Fluid*** : *Acidic or Alkalic Fluid Line specially required for No-Leakage.*

# Teflon Lined Plug Valves

## K521 Flanged Ends ANSI 150# Dimension Chart




1/2" THRU 4"




4" & 6" OVER

DIMENSIONS

UNIT : MM

| NOMINAL SIZE | | | END FLANGES | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | BOLT HOLE | | | | | | | | | |
| IN | MM | L | D | g | t | f | PCD | N | d | h | H | R | K | W | OPERATOR | REMARK |
| 1/2 | 15 | 108 | 89 | 35 | 11.7 | 2.0 | 60.5 | 4 | 16 | 80 | - | 180 | - | - | WITH WRENCH | |
| 3/4 | 20 | 117 | 98 | 43 | 12.4 | 2.0 | 70.5 | 4 | 16 | 80 | - | 180 | - | - | | |
| 1 | 25 | 127 | 108 | 51 | 14.2 | 3.0 | 79.5 | 4 | 16 | 75 | 96 | 222 | - | - | | |
| 1.1/2 | 40 | 165 | 127 | 73 | 17.2 | 3.0 | 98.5 | 4 | 16 | 91 | 116 | 320 | - | - | | |
| 2 | 50 | 178 | 152 | 92 | 18.8 | 3.0 | 120.5 | 4 | 19 | 100 | 130 | 460 | - | - | | |
| 2.1/2 | 65 | 190 | 178 | 105 | 20.5 | 3.0 | 139.5 | 4 | 19 | 121 | 145 | 600 | - | - | | |
| 3 | 80 | 203 | 190 | 127 | 22.1 | 3.0 | 152.5 | 4 | 19 | 121 | 145 | 600 | - | - | | |
| 4 | 100 | 229 | 229 | 157 | 27.4 | 3.5 | 190.5 | 8 | 19 | 150 | 178 | 750 | - | - | | |
| 4 | 100 | 229 | 229 | 157 | 27.4 | 3.5 | 190.5 | 8 | 19 | - | 233 | 250 | 53 | 177 | WITH WORM GEAR | |
| 6 | 150 | 267 | 279 | 216 | 28.9 | 3.5 | 241.5 | 8 | 22 | - | 260 | 300 | 62.5 | 228 | | |
| 8 | 200 | 292 | 343 | 270 | 32.1 | 3.5 | 298.5 | 8 | 22 | - | 343 | 300 | 62.5 | 228 | | |
| 10 | 250 | 330 | 406 | 324 | 34.2 | 4.0 | 362.0 | 12 | 25 | - | 374 | 500 | 91.5 | 297 | | |
| 12 | 300 | 356 | 483 | 381 | 35.8 | 4.0 | 432.0 | 12 | 25 | - | 464 | 560 | 113 | 330 | | |